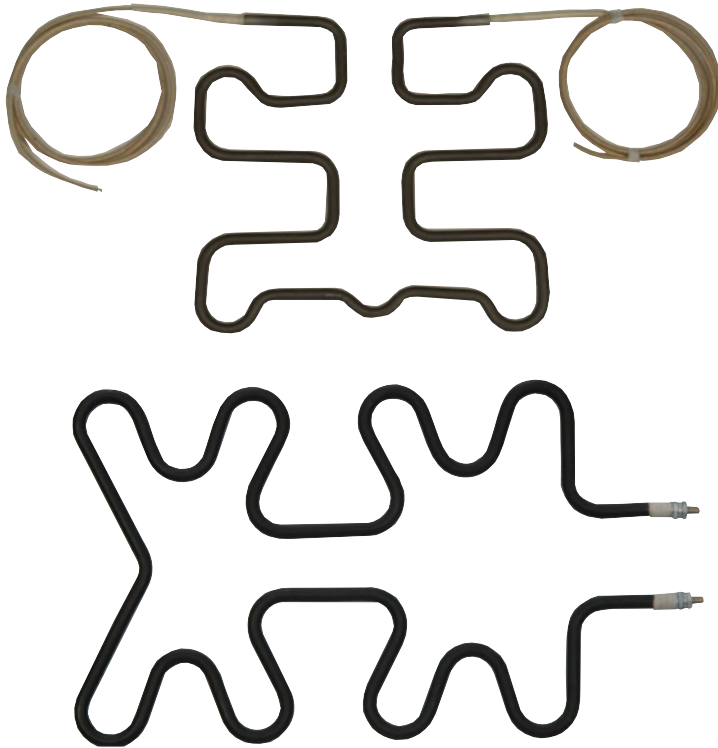


Tubular Heaters for Hot Runner Manifolds



Construction

Hot Runner Manifold Heaters are made to order using .260", .315" or .375" diameter Incoloy® tubular heating elements. Commonly specified terminations include threaded stud or wire leads.

Important Information on Forming

Precise forming of the tubular heater is required for it to seat properly into the milled slot in the manifold. To ensure this fit, we use a physical template as an inspection tool in the forming process to verify bending accuracy.

The template is a reproduction of the milled slot in the form of a plastic or aluminum plate. It can be customer supplied or manufactured by Tempco. Only through the use of a forming template is bending accuracy guaranteed.

When ordering for new applications:

Supply a drawing or forming template if available.

When ordering for replacement:

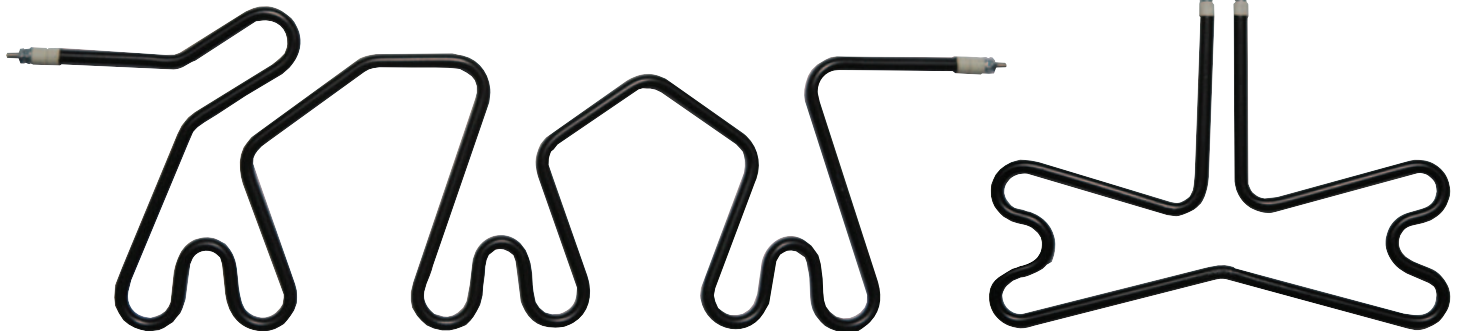
Supply a sample heater and/or a drawing of the manifold indicating the milled heater slot.



Note: For heaters originally manufactured by Tempco only the Tempco Part Number is required.

Examples of Mold Heater Formations

*Consult Tempco With Your Requirements.
We Welcome Your Inquiries.*



Heat Transfer Cement

When tubular heating elements are used in a milled slot any air gaps between the element and the plate can cause hot spots on the element. Heat transfer cement is used to fill these air gaps, permitting the heater to run cooler, thus maximizing its life expectancy. Cement is water soluble and can be applied with a putty knife or trowel and can be used in temperatures up to 1250°F (675°C).

Part Number SEA-108-101 (1 Gallon)
SEA-108-102 (1 Quart)

Ordering Information

TEMPCO will design and manufacture a Tubular Hot Runner Manifold Heater to meet your requirements.

Please Specify the following:

- Wattage and Voltage
- Diameter
- Heated Length
- Unheated Length at each end
- Termination Type (see pages 10-4 and 10-5)
- Supply a Drawing or Template

⚠ WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

(800) 323-6859 • Email: sales@tempco.com